




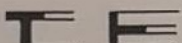





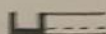


1.1 CAPACITA' DI LAVORO1.1.1 CURVATURA CON RULLI STANDARD

- L a lati uguali con ala esterr  Max mm 200x200x22
 \varnothing min mm 2400
- L a lati uguali con ala interna  Max mm 180x180x20
 \varnothing min mm 3000
- # P. 200x20 NO 25-10-93 FES10
 # 200x15 NON È POSSIBILE 30-3-92
- piatto in costa  Max mm 200x65
 \varnothing min mm 2000
- piatto in piano  Max mm 350x80
 \varnothing min mm 1100
- quadro  Max mm 140x140
 \varnothing min mm 3000
- T   Max mm 200
 \varnothing min mm 2500
- IPM  Max mm 360
 \varnothing min mm 2000
- IPN  Max mm 240
 \varnothing min mm 6000
- UPN ali esterne  Max mm 340
 \varnothing min mm 2500
- UPN ali interne  Max mm 340
 \varnothing min mm 3000



- UPN in costa

Max mm
 δ min mm

- rotaia

Max mm
 δ min mm- modulo di resistenza a flessione
" Y non"cm³- carico di snervamento del materiale δs Kg/cm² 241.1.2 CURVATURA CON RULLI SPECIALI

- tondo

Max mm 160
 δ min mm 3000

- tubo

Max mm 203
 δ min mm 25001.2 CARATTERISTICHE GEOMETRICHE (Fig. 1)

- + Diametro rullo di lavoro, centrale, mm 630
- + Diametro rulli di lavoro laterali, mm 540
- Luce max, sul piano orizzontale, fra rullo centrale e rulli laterali, mm
- + Altezza piano di lavoro dal piano terra, mm
- Altezza max della macchina dal " terra, mm
- Larghezza max della macchina, mm 2100
- Lunghezza max della macchina, mm 2700
- Altezza max della macchina, mm 3100
- Peso della macchina, Kg 19600